

Data Sheet

Reference No.: 31250

Power Press (C-frame)

Brand: SCHULER
 Model: PEDR 250/400
 YoM, approx.: 1968 used
 Reconditioned: 2008
 Controls:



Press forces

total force (nominal): 250 to

Press Table

table surface (left-right): 1150 mm
 table surface (front-back): 850 mm

Slide

stroke: 140 mm
 stroke rate (max.): 42 /min

slide (mechan. Press)

stroke adjustment: yes
 stroke min.: 30 mm
 stroke max.: 140 mm
 variable speed: no

Tool Assembly Dimensions

shut height (stroke down,
 adjustment up), BDC: 600 mm
 throat (C-frame): 400 mm

Electrical specifications

total power consumption: 17.5 kW
 mains voltage: 380 V

Dimensions / weights

space requirements -left/right-: 1800 mm
 space requirements -front/back-: 2800 mm
 total height: 3500 mm
 total weight approx.: 16000 kg

Additional Information:

Rebuilt in 2008 and since then stored without working in production.

This machine arrived with the slide already well repaired, apparently at some point a corner was broken, and later they were working with it without any problem.

In 2008 the whole machine has been dismantled and checked all its components; everything was adjusted before and after assembly; check of lubrication, check of change of courses, check of clutch, check of electrovalves and pneumatic system, motor and electrical system, parallelism of table-carriage, etc. and new paint. Leaving the machine in perfect working order.

Security lock, pneumatic compensator, pneumatic clutch-brake, automatic lubrication pump.

Seller:

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