

Data Sheet

Reference No.: 31826

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: GKP F 160
YoM, approx.: 1988 used
Reconditioned: 2004
Controls: PLC PNEUTRONIC



Slide

total force (nominal):	160 to
ram adjustment:	80 mm
stroke:	60 mm
stroke rate (min.):	20 /min
stroke rate (max.):	70 /min
main drive power:	11 kW

V-Ring

nominal force:	40 to
stroke:	14 mm

Counter Ram

nominal force:	50 to
stroke:	10 mm

Tool Dimensions

lower table (left-right):	480 mm
lower table (front-back):	520 mm
upper table (left-right):	480 mm
upper table (front-back):	520 mm
shut height max.:	314 mm
distance between columns (H-frame):	500 mm
passline opening (free passage in side columns):	220 mm

Strip-Feeder

feeder type: roll feeder	
sheet width max.:	210 mm
sheet thickness max.:	6 mm
feeding step max.:	999.9 mm
sheet length min:	2000 mm
nominal force:	6 kN
band lubrication system: yes	
band support rolls: yes	

Electrical specifications

total power consumption:	35 kW
mains voltage:	400 V
mains frequency:	50 Hz

Dimensions / weights

space requirements -left/right-:	2820 mm
space requirements -front/back-:	2500 mm
total height:	2800 mm
total weight approx.:	9000 kg

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: optional
leveller unit: optional
waste cutter: yes

Additional Information:

Machine completely renewed by FEINTOOL in 2004 (nameplate shows year 2004)
+ new PNEUTRONIC controller
+ servo feeders
+ DANFOSS frequency converter for speed variation

fixed punch table

Machine is dismantled

Seller:

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Photos & Documents

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