

Data Sheet

Reference No.: 34748

Fine Blanking Press -hydraulical-

Brand: FEINTOOL
Model: HFA 4000
YoM, approx.: 1988 used
Reconditioned: 2018
Controls: PLC BECKHOFF



Press Design

drive system: hydraulic
quick die change system: yes

Slide

total force (nominal): 400 to
stroke: 80 mm

slide (hydr. Press)

approximation velocity max.: 120 mm/s
working velocity min.: 3 mm/s
working velocity max.: 50 mm/s
return velocity max.: 135 mm/s
return force: 200 to

Counter Ram

nominal force: 100 to
stroke: 40 mm

V-Ring

nominal force: 200 to
stroke: 40 mm

Tool Dimensions

lower table (left-right): 810 mm
lower table (front-back): 1050 mm
upper table (left-right): 800 mm
upper table (front-back): 800 mm
shut height max.: 410 mm

Leveller Unit

sheet width max: 300 mm
sheet width (min): 0.5 mm
sheet thickness max: 8 mm

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: optional
leveller unit: optional
waste cutter: yes

Additional Information:

Complete Overhaul in 2018 by FEINTOOL:
+ new BECKHOFF control system with FEINTOOL FMC software
+ mechanical overhaul (new guides and runners)
+ new of hydraulic system (new pumps, valves, houses, ...)
+ overhaul of feeders
+ new shear
+ new strip lubrication system RAZIOL
+ new soundproof cabin
+ new pneumatic system

The machine was only operated for a few hundred hours after the overhaul in 2018 due to the loss of orders.

Seller:

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Photos & Documents

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raziol



outfeed



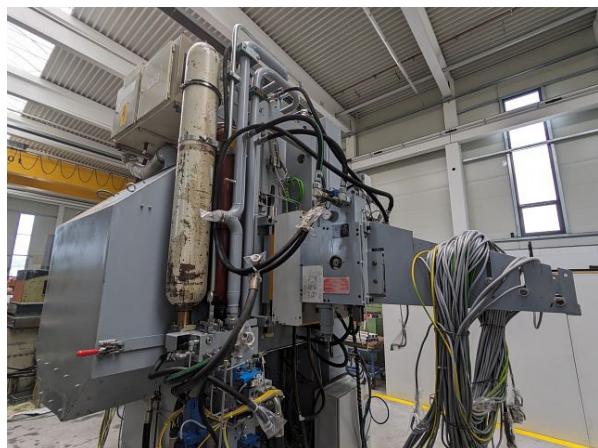
tool room



press rear



operator panel (display)



press rear (accu)