

## Data Sheet

Reference No.: 37325

## Fine Blanking Press -mechanical-

Brand: FEINTOOL  
 Model: GKP 50/80  
 YoM, approx.: 1971 used  
 Reconditioned:  
 Controls:  
 Condition: 8



### Press Design

drive system: knuckle-joint  
 feedstock transport direction: right to left

### Slide

total force (nominal): 80 to  
 stroke: 50 mm  
 stroke rate (max.): 70 /min

### Counter Ram

nominal force: 22 to

### V-Ring

nominal force: 25 to

### Tool Dimensions

lower table (left-right): 430 mm  
 lower table (front-back): 490 mm  
 upper table (left-right): 420 mm  
 upper table (front-back): 420 mm  
 shut height max.: 230 mm  
 ram adjustment: 80 mm  
 distance between columns (H-frame): 450 mm  
 passline opening (free passage in side columns): 200 mm

### Overall Specifications (coil lines)

sheet width max: 180 mm  
 sheet thickness max: 5 mm

### Strip-Feeder

feeder type: roll feeder  
 sheet width max: 180 mm  
 sheet thickness max: 5 mm  
 feeding step max.: 180 mm  
 sheet length min: 1350 mm  
 band lubrication system: yes

### Crop Shear

sheet thickness max: 5 mm  
 working width max.: 180 mm  
 stroke rate (max.): 70 /min  
 cutting force: 65 kN

### Electrical specifications

total power consumption: 10 kW  
 mains voltage: 400 V  
 mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 1480 mm  
 space requirements -front/back-: 1600 mm  
 total height: 2280 mm  
 total weight approx.: 6000 kg

### Additional Information:

Press can be inspect under power.  
 Feeder with hydr. motor.

### Seller:

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**Photos & Documents**

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