

## Data Sheet

Reference No.: 37878

## Power Press (C-frame)

Brand: ARISA  
 Model: G2-250-S  
 YoM, approx.: 1977 used  
 Reconditioned:  
 Controls: conventional



### Press Design

drive system: eccentric / crank  
 frame design: C-frame, double sided  
 number of suspensions: 2  
 number of slide actions: 1  
 table cushion: yes

### Press forces

total force (nominal): 250 to  
 nominal work capacity: 25400 kNm

### Press Table

table surface (left-right): 2420 mm  
 table surface (front-back): 1090 mm  
 thickness of bolster plate: 150 mm

### Slide

slide force: 250 to  
 table surface (left-right): 2100 mm  
 table surface (front-back): 900 mm  
 stroke: 200 mm  
 stroke rate (max.): 35 /min

### slide (mechan. Press)

slide adjustment: 175 mm  
 autom. Slide adjustment: yes  
 stroke adjustment: no  
 main drive power: 24 kW

### Die Cushion (table cushion)

number of cushions: 1  
 cushion force: 16 to  
 stroke: 100 mm  
 working principle: pneumatical

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 425 mm  
 throat (C-frame): 530 mm  
 distance between columns (H-frame): 1500 mm

### Electrical specifications

mains voltage: 380 V  
 mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 2555 mm  
 space requirements -front/back-: 2650 mm  
 total height: 4300 mm  
 total weight approx.: 30000 kg

### Attachments (presses)

safety guard / safety door: yes  
 vibration damping elements: 4

### Additional Information:

The machine has been tested at 40 strokes/minute and highest temperature found with thermographic camera 25° C.

Hydraulic overload opens at 250 Tm, tested.

Machine can be inspected under running conditions.

### Seller:

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## Photos & Documents

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