

## Data Sheet

Reference No.: 38885

## Fine Blanking Press -mechanical-

Brand: FEINTOOL  
 Model: GKP 250  
 YoM, approx.: compl reconditioned  
 Reconditioned: 2022  
 Controls: PC controller BECKHOFF  
 Condition: 10



### Press Design

drive system: knuckle-joint

### Slide

total force (nominal): 250 to  
 stroke: 61 mm  
 stroke rate (max.): 60 /min

### Counter Ram

nominal force: 75 to  
 stroke: 15 mm

### V-Ring

nominal force: 75 to  
 stroke: 13 mm

### Tool Dimensions

lower table (left-right): 540 mm  
 lower table (front-back): 540 mm  
 upper table (left-right): 540 mm  
 upper table (front-back): 540 mm  
 shut height max.: 320 mm  
 ram adjustment: 145 mm  
 distance between columns (H-frame): 560 mm  
 passline opening (free passage in side columns): 270 mm

### Strip-Feeder

feeder type: roll feeder  
 sheet width max: 250 mm  
 sheet thickness max: 10 mm  
 feeding step max.: 999.99 mm  
 sheet length min: 1900 mm  
 pilot release system: yes  
 band lubrication system: yes

### Additional Information:

Complete refurbished fineblanking press:

- \* disassembly into individual parts
- \* findings of all components (crack test)
- \* overhaul of the drive
- \* overhaul of the guides
- \* overhaul of the impression cylinders
- \* overhaul of the clamping tables
- \* new hydraulic unit
- \* new pneumatics

With modernization:

- \* servo feeders
- \* central lubrication
- \* new brake/clutch unit
- \* PC control BECKHOFF with touch display
- \* safety control unit PILZ
- \* CE conformity

+ overhaul is offered including machine provided by ProdEq.

+ optional customer requests can be integrated

+ pictures show a reference machine (work picture)

-> If you are interested or have any questions on our services,  
 please do not hesitate to contact us!

### Seller:

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