

## Data Sheet

Reference No.:40353

## Revolving Transfer Machine

Brand: PFIFFNER  
Model: HB 32/16  
YoM, approx.: 2019 Machining Centre - Rotary / Line  
Reconditioned: 2019  
Controls: CNC controls SIEMENS

### basic functions

number of spindles: 16

### Working Range Turning

turning diameter (max): 32 mm

### Electrical specifications

mains voltage: 400 V  
mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 9200 mm  
space requirements -front/back-: 4002 mm  
total height: 3200 mm

### Additional Information:

The plant for sale was completely revised by the manufacturer (2019) and brought up to the state of the art.

The machine could never be used due to an order cancellation. Therefore we sell this plant.

Starting material Ø27x3000mm (bar material)

Stations (16 pcs.):

- 1 sawing off with a saw blade Ø250mm
- 2 + 3 feed unit VE 36/100-HSK40; Stroke 100mm, 5430 rpm (IKZ 70bar)
- 4 + 5 feed unit VE 36/100-HSK40; Stroke 100mm, 5430 rpm (IKZ 70bar)
- 6 + 7 CNC compound slide 36/100-HSK40; Stroke X ± 15mm Y ± 30mm
- 8 + 9 CNC turning unit 50/100-PSK; Z-axis 100mm X-axis 20mm (n-max 6`000rpm)
- 10 + 11 CNC turning unit 50/100-PSK; Z-axis 100mm X-axis 20mm (n-max 6`000rpm)
- 12 + 13 feed unit VE 26/80-HSK; Stroke 80mm, 7200 rpm
- 14 VE36 / 100-HSK feed unit; Stroke 100mm 5430 U / min (IKZ)
- 15 + 16 collection unit-rotating, planning, chamfering; CNC compound slide X ± 15mm Y ± 30

### Seller:

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**Photos & Documents**

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Auslauf



Stangeneinlauf