

Data Sheet

Reference No.:40702

Press -mechanical-

Brand: ARISA
Model: S4 630 450 240 FD
YoM, approx.: 2000 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
frame design: H-frame, tie rod
openings in uprights: yes
number of suspensions: 4
quick die change system: yes
moving bolster design: front-back

Press forces

total force (nominal): 630 to

Press Table

table surface (left-right): 4500 mm
table surface (front-back): 2400 mm

Slide

slide force: 630 to
table surface (left-right): 4500 mm
stroke: 250 mm
stroke rate (max.): 60 /min

slide (mechan. Press)

slide adjustment: 480 mm
stroke min.: 15 mm
hydraulic overload protection: yes

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1500 mm

Electrical specifications

total power consumption: 160 kW
mains voltage: 380 V
mains frequency: 50 Hz

Dimensions / weights

height above floor level: 7050 mm
height under floor level: 2000 mm
total weight approx.: 250000 kg

Additional Information:

Nominal force at 7 mm before UPD: 63,000 KN
Electrical connection section: 3 x 150 + 70
Hydraulic pressure: 75 bar
Max. weight of the upper die : 20.000 Kg
2 mobile tables of 20.000 Kg
Slide guide by skates

Seller:

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