

Data Sheet

Reference No.: 40826

High Speed Blanking Press

Brand: BRUDERER
 Model: BSTA 40
 YoM, approx.: 1973 used
 Reconditioned:
 Controls:



Press Design

frame design: H-frame, monoblock
 openings in uprights: yes
 feedstock transport direction: left
 to right

Press forces

total force (nominal): 40 to

Press Table

table surface (left-right): 670 mm
 table surface (front-back): 550 mm

Slide

table surface (left-right): 660 mm
 table surface (front-back): 400 mm
 stroke: 57 mm
 stroke rate (max.): 1200 /min

slide (mechan. Press)

stroke adjustment: yes
 stroke min.: 13 mm
 stroke max.: 57 mm
 variable speed: yes
 stroke rate (min.): 70 /min
 stroke rate (max.): 1200 /min

Tool Assembly Dimensions

distance between columns (H-
 frame): 690 mm
 passline opening (free passage in
 side columns): 204 mm

Dimensions / weights

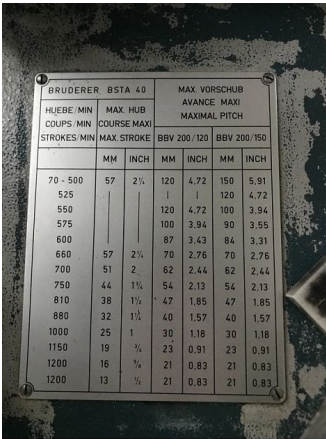
space requirements -left/right-: 2200 mm
 space requirements -front/back-: 1600 mm
 total height: 3100 mm
 total weight approx.: 6050 kg

Seller:

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Photos & Documents

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BRUDERER BSTA 40		MAX. VORSCHUB AVANCE MAXI MAXIMAL PITCH				
HUEBE / MIN COUPS / MIN STROKES / MIN	MAX. HUB COURSE MAXI MAX. STROKE	BBV 200 / 120		BBV 200 / 150		
	MM	INCH	MM	INCH	MM	INCH
70 - 500	57	2 1/4	120	4.72	150	5.91
525	1	1	1	1	120	4.72
550			120	4.72	100	3.94
575			100	3.94	90	3.55
600			87	3.43	84	3.31
660	57	2 1/4	70	2.76	70	2.76
700	51	2	62	2.44	62	2.44
750	44	1 3/4	54	2.13	54	2.13
810	38	1 1/2	47	1.85	47	1.85
880	32	1 1/4	40	1.57	40	1.57
1000	25	1	30	1.18	30	1.18
1150	19	3/4	23	0.91	23	0.91
1200	16	5/8	21	0.83	21	0.83
1200	13	1/2	21	0.83	21	0.83

Speed - stroke table



Side view