

Data Sheet

Reference No.: 41844

Transfer Press -mechanical-

Brand: MANZONI
 Model: T380-3MR/TR3
 YoM, approx.: 1992 used
 Reconditioned:
 Controls:



Press Design

drive system: eccentric / crank
 frame design: H-frame, tie rod
 openings in uprights: yes
 number of suspensions: 3
 number of slide actions: 2
 slide ejectors / cushion: yes
 table cushion: yes
 feedstock transport direction: left to right

Press forces

total force (nominal): 380 to
 nominal work capacity: 42.5 kNm

Press Table

table surface (left-right): 4100 mm
 table surface (front-back): 1000 mm
 distance between ejector holes: 250 mm

Slide

slide force: 315 to
 table surface (left-right): 4000 mm
 table surface (front-back): 750 mm
 stroke: 480 mm
 stroke rate (max.): 40 /min

slide (mechan. Press)

slide adjustment: 160 mm
 stroke adjustment: no
 variable speed: yes
 stroke rate (min.): 10 /min
 stroke rate (max.): 40 /min

Die Cushion (table cushion)

number of cushions: 16
 cushion force: 5.5 to
 working principle: pneumatical

Ejector (table ejector)

working principle: pneumatical
 number of ejectors: 16
 nominal force: 1.8 to

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1100 mm

Leveller Unit

drive power: 48.5 kW

Transfer System

number of tool stations: 16
 distance between tools, stroke X fixed: 250 mm
 stroke Y fix: 100 mm
 stroke Z fix: 30 mm
 distance press table - transfer rail min.: 470 mm

Attachments (presses)

decoiler: yes
 leveller unit: yes
 strip feeder: yes
 waste cutter: yes
 gripper transfer system: yes
 safety guard / safety door: yes

Additional Information:

Max. Draw height 165 mm

Seller:

Post-Venta Carreras S.A.
 Sean Gribben
 Pol. Ind. Els Plans d'Arau C/ Nicolau Copèrnic, 2, 08787
 La Pobla de Claramunt, Spain
 +34 938 088 099
 sean.venta@prensas.net

Photos & Documents

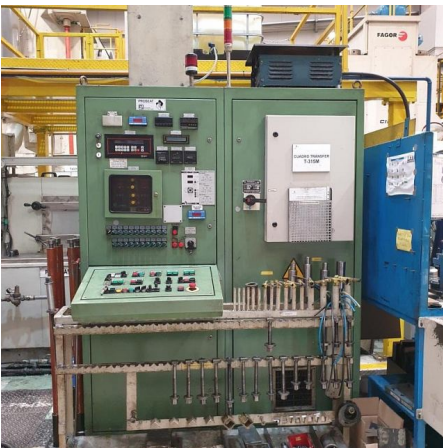
Reference No.: 41844



Left



Decoiler



Control desk