

## Data Sheet

Reference No.: 41893

## Multi Spindle Turning Machine (CNC)

Brand: HK-CON  
Model: L32SDZ-12  
YoM, approx.: 2018 used  
Reconditioned:  
Controls: CNC controls SIEMENS 840 D SL



### basic functions

design principle: front bed  
number of spindles: 6  
number of x/z slides: 3  
spdl. indexing device: yes  
live positions: yes  
number of c-axes: 6

### Working Range Turning

turning diameter (max): 125 mm

### Electrical specifications

total power consumption: 100 kW

### Dimensions / weights

total weight approx.: 23000 kg

### Additional Information:

6-spindle transfer lathe as double spindle machine for chuck turned parts  
Spindle power 14.6 kW per spindle. with 3 operations and 2 direct transfers. With 2 turning spindles arranged one above the other per operation, 2 workpieces are machined simultaneously. The transfer of the parts between the 3 tool blocks is fully automated and by direct transfers without releasing the workpiece. Thus, a total of 6 spindles are always engaged at the same time. The scope includes:

- Robot KUKA KR6 R900 sixx
- blowing station
- Measuring station
- Marking laser Trumpf TruMark 5000
- infeed and outfeed belts

### Seller:

ProdEq Deutschland GmbH Standort Hückeswagen  
Thomas Berger  
Weberweg 2, 42499 Hückeswagen, Germany  
+49 2192 935 382  
thomas.berger@prodeq.de

## Photos & Documents

Reference No.: 41893

