

Data Sheet

Reference No.: 41893

Multi Spindle Turning Machine (CNC)

Brand: HK-CON
 Model: L32SDZ-12
 YoM, approx.: 2018 used
 Reconditioned:
 Controls: CNC controls SIEMENS 840 D SL



basic functions

design principle: front bed
 number of spindles: 6
 number of x/z slides: 3
 spdl. indexing device: yes
 live positions: yes
 number of c-axes: 6

Working Range Turning

turning diameter (max): 125 mm

Electrical specifications

total power consumption: 100 kW

Dimensions / weights

total weight approx.: 23000 kg

Additional Information:

6-spindle transfer lathe as double spindle machine for chuck turned parts
 Spindle power 14.6 kW per spindle. with 3 operations and 2 direct transfers. With 2 turning spindles arranged one above the other per operation, 2 workpieces are machined simultaneously. The transfer of the parts between the 3 tool blocks is fully automated and by direct transfers without releasing the workpiece. Thus, a total of 6 spindles are always engaged at the same time. The scope includes:

- Robot KUKA KR6 R900 sixx
- blowing station
- Measuring station
- Marking laser Trumpf TruMark 5000
- infeed and outfeed belts

Seller:

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