

## Data Sheet

Reference No.: 42202

## Fine Blanking Press -mechanical-

Brand: FEINTOOL  
 Model: GKP F 250  
 YoM, approx.: 1974 used  
 Reconditioned: 2008  
 Controls:



### Press Design

drive system: knuckle-joint  
 frame design: H-frame, monoblock  
 feedstock transport direction: left  
 to right

### Slide

total force (nominal): 250 to  
 stroke: 61 mm  
 stroke rate (max.): 60 /min

### Counter Ram

nominal force: 75 to  
 stroke: 13 mm

### V-Ring

nominal force: 75 to  
 stroke: 15 mm

### Tool Dimensions

lower table (left-right): 540 mm  
 lower table (front-back): 540 mm  
 upper table (left-right): 540 mm  
 upper table (front-back): 540 mm  
 shut height max.: 320 mm  
 ram adjustment: 145 mm

### Strip-Feeder

feeder type: roll feeder  
 pilot release system: yes

### Electrical specifications

mains voltage: 400 V  
 mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 3610 mm  
 space requirements -front/back-: 2025 mm  
 total height: 3190 mm  
 height above floor level: 3190 mm  
 total weight approx.: 14500 kg

### Attachments -Fineblanking Press-

decoiler: optional  
 leveller unit: optional  
 waste cutter: yes  
 slug separator: yes

### Additional Information:

Combined table  
 Electrical overhaul by FEINTOOL with PNEUTRONIC  
 controls in 2008

### Seller:

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Photos & Documents

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Main



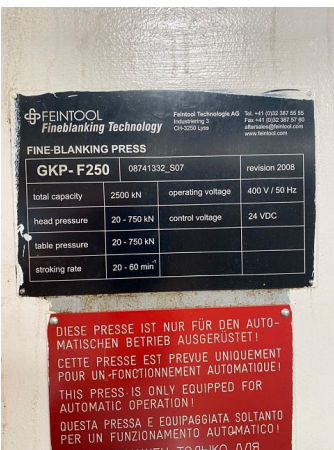
Control panel



Full



Tool area



Nameplate



Feeder 1