

Data Sheet

Reference No.:42433

Turning and Milling Center

Brand: MORI SEIKI
 Model: SL 60-MC
 YoM, approx.: 1993 used
 Reconditioned:
 Controls: CNC controls MORI SEIKI T6 F II



basic functions

design principle: inclined bed
 number of spindles: 1
 number of turrets: 1
 live positions: yes
 number of c-axes: 1

Working Range Turning

swing diameter (max): 770 mm
 turning diameter (max): 660 mm
 workpiece length max.: 3500 mm

main spindle

spindle revolutions (max): 2500 /min
 spindle bore diameter: 105 mm

X/Z slide

Z-axis travel: 3600 mm
 X-axis travel: 527 mm
 rapid traverse Z: 20000 mm/min
 rapid traverse X: 12000 mm/min
 tool fixture: Turret
 number of tool positions (total): 12
 number of live positions: 6
 - rotation speeds (min): 15 /min
 - rotation speeds (max): 2500 /min

tailstock

distance betw. centers (max): 3700 mm
 sleeve stroke: 150 mm
 sleeve diameter: 180 mm
 taper: MK 6
 Z-axis travel: 3323 mm

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 8800 mm
 space requirements -front/back-: 2400 mm
 total height: 2700 mm
 total weight approx.: 18200 kg

attachments (turning)

tailstock: yes

Additional Information:

Features:
 - movable steady rest Ø 300mm
 - fixed steady rest Ø 450mm
 - Air suction
 - Spindelnose A-8
 - Kitagawa B-15 jaw chuck
 - div. soft jaws
 - Machines docu

Seller:

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Photos & Documents

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