

## Data Sheet

Reference No.: 42674

## Turning and Milling Center

Brand: DOOSAN  
 Model: PUMA 400 LMB  
 YoM, approx.: 2002 used  
 Reconditioned:  
 Controls: CNC controls FANUC 18 IT



### basic functions

number of spindles:	1
number of turrets:	1
live positions: yes	
number of c-axes:	1

### Working Range Turning

swing diameter (max):	700 mm
turning diameter (max):	460 mm
bar diameter (max):	91 mm
workpiece length max.:	2100 mm

### main spindle

spindle revolutions (min):	30 /min
spindle revolutions (max):	3000 /min

### X/Z slide

Z-axis travel:	2155 mm
X-axis travel:	362 mm
rapid traverse Z:	20000 mm/min
rapid traverse X:	16000 mm/min
tool fixture: Turret	
number of tool positions (total):	12
number of live positions:	12
- rotation speeds (min):	30 /min
- rotation speeds (max):	3000 /min

### tailstock

sleeve stroke:	120 mm
sleeve diameter:	120 mm

### Electrical specifications

mains power supply:	50 kVA
mains voltage:	400 V
mains frequency:	50 Hz

### Dimensions / weights

space requirements -left/right-:	5100 mm
space requirements -front/back-:	2400 mm
total height:	2240 mm
total weight approx.:	14000 kg

### attachments (turning)

tailstock: yes  
 chip conveyor: yes  
 coolant unit: yes  
 aspiration unit: yes  
 hydraulic system: yes  
 European CE standards: yes

### Additional Information:

Equipment:  
 - 1 set of tool holders (12pcs.)  
 - 2 Capto holder C4  
 - - incl. air suction  
 - 3 jaw chuck 15" (380mm)

### Condition:

- 2021 revision clamping cylinder

Dismantling and loading costs: 3000 EUR

### Seller:

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## Photos & Documents

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