

Data Sheet

Reference No.: 42973

Punch-Bending Machines

Brand: BUCH
Model: DCMC-200-4/40-P-25
YoM, approx.: 1992 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
frame design: C-frame, single sided

Press forces

total force (nominal): 25 to

Press Table

table surface (left-right): 500 mm
table surface (front-back): 185 mm

Slide

stroke: 16 mm

slide (mechan. Press)

slide adjustment: 20 mm
stroke min.: 0 mm
stroke max.: 200 mm

Strip-Feeder

feeder type: grip feeder
sheet width max.: 40 mm

Electrical specifications

total power consumption: 5.5 kW

Dimensions / weights

total weight approx.: 3100 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
feeder type: grip feeder
waste cutter: yes
press automation: yes
safety guard / safety door: yes
2-hand engagement: yes
acc. to actual accident protection
regulation: yes

Additional Information:

ROLLER STRAIGHTENER MODEL EAF-4/40
Strip & wire straighteners
Number of rollers of wire 10
Number of rollers for steel strip 5
Maximun diameter of wire 4 mm
Maximun width of steel strip 40 mm

GRIPPER FEEDER MODEL A-200-M

Gripper drive mechanical
Feed lenght, from 0 to 200 mm
Adjustable height of material in relation
to bender centre point from 0 to ± 35 mm

BENDER MODEL DCM-200

Inner diameter of the tubular support 100 mm
1 TOOL PLATE mounted on machine
2 extra TOOL PLATES with 9 slides mounted
TOOL PLATE measuraments 860 x 860 mm
Adjustable separation between the bender
and the press from 0 to 100 mm
Maximun stroke of the extractor 40 mm
Maximun diameter of the extractor cams 140 mm

BENDING TOOLHOLDER C-200-2,5

SLIDES, MODEL C-200-5
Number of slides: 6 mounted on machine
Power 2,5 ton.
Slide adjustment 15 mm
Maximun slide stroke 40 mm
Maximun cams diameter 140 mm

Siegfried tonnage control
BUCH Wire & strip decoilers
Operator Safety guards included but dismantled
Full documentation.

Seller:

Post-Venta Carreras S.A.
Antonio Vega
Pol. Ind. Els Plans d'Arau C/ Nicolau Copèr
La Pobla de Claramunt, Spain
+34 938 088 099
antonio@prodeq.es

Photos & Documents

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Video Template:
| <https://youtu.be/KgEhUmfiYyQ> |