

**Data Sheet**

Reference No.: 42997

**Flanging Machine**

Brand: SMT  
Model: MV20 BL5022  
YoM, approx.: 1983 used  
Reconditioned:  
Controls:



**Electrical specifications**

total power consumption: 55 kW

**Dimensions / weights**

total weight approx.: 70000 kg

**Additional Information:**

Maximum wall thicknesses:  
Material up to approx. 450 N/mm<sup>2</sup> max. 22mm (steel)  
Material up to approx. 750 N/mm<sup>2</sup> max. 17.5mm (stainless steel)  
Maximum diameter :  
dished end approx. 5000 mm  
Basket arch bottom approx. 3200 mm  
Minimum diameter :  
dished end approx. 1200 mm  
Corner radius :  
Range 150 - 500 mm  
Largest corner radius 500 mm  
Clear width clamping bracket approx. 5800 mm  
Max. Sheet thickness clamping approx. 32 mm  
Electrical power :  
Main drive approx. 55KW  
Shifting drive approx. 1,5/9 KW  
Hydraulic unit approx. 11 KW  
additional pressure roller drive approx. 7,5 KW

Accessories :  
Push rollers additional drive  
2 lateral pressure rollers  
Form roller change console  
Central lubrication  
Clamping device oL 5033

Included :  
Tools for flanging :  
1 piece standard flanging roller  
4 pieces cast iron flanging rollers  
R85, R125, R150, R175  
7 flanging rollers made of 1.2379  
R225, R250, R300, R350, R400, R450, R500  
New spare parts :  
New clamping plate bearing  
New threaded spindle with nut  
New form roller shaft

**Seller:**  
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**Photos & Documents**

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