

Data Sheet

Reference No.: 43619

Transfer Press -mechanical-

Brand: KRUPP
Model: PKZZ ST315
YoM, approx.: 1981 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
openings in uprights: yes
quick die change system: yes
feedstock transport direction: right to left

Press forces

total force (nominal): 315 to
nominal work capacity: 45 kNm

Press Table

table surface (left-right): 2250 mm
table surface (front-back): 1100 mm
thickness of bolster plate: 150 mm
height above floor level: 1000 mm

Slide

slide force: 315 to
table surface (left-right): 2250 mm
table surface (front-back): 880 mm
stroke: 210 mm
stroke rate (max.): 80 /min

slide (mechan. Press)

slide adjustment: 120 mm
stroke rate (min.): 25 /min
stroke rate (max.): 80 /min
main drive power: 60 kW

slide ejector / cushion

working principle: pneumatical
number of ejectors: 5
nominal force: 1.5 to
stroke: 80 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 560 mm
distance between columns (H-frame): 2250 mm
passline opening (free passage in side columns): 800 mm

Coil Chair

coil weight max.: 3 to

Decoiler

design: single reel, traversable
sheet width max.: 400 mm
coil weight max.: 3 to
max. diameter of coil: 1500 mm
mandrel expansion range from: 470 mm
mandrel expansion range up to: 520 mm

Leveller Unit

sheet width max.: 500 mm
material cross section max. (450 N/mm²): 2000 mm²
number of leveller rolls: 9
diameter of leveller rolls: 60 mm
number of infeed-/outfeed rolls: 2
feed velocity min.: 40 m/min
loop controls: yes

Strip-Feeder

sheet width max.: 800 mm
sheet thickness max.: 2.5 mm
feeding step max.: 1300 mm

Dimensions / weights

height above floor level: 5000 mm
total weight approx.: 44000 kg

Additional Information:

Transfer system SANDER Scrap conveyor Condition: Stand welded

Seller:

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Photos & Documents

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