

Data Sheet

Reference No.: 43700

Fine Blanking Press -mechanical-

Brand: FEINTOOL
 Model: GKP F 50/80
 YoM, approx.: 1971 used
 Reconditioned: 2008
 Controls: PLC SIEMENS S7



Press Design

drive system: link drive
 feedstock transport direction: left to right

Slide

total force (nominal): 80 to
 stroke: 50 mm
 stroke rate (max.): 80 /min

Counter Ram

nominal force: 22 to
 stroke: 8 mm

V-Ring

nominal force: 25 to
 stroke: 15 mm

Tool Dimensions

lower table (left-right): 420 mm
 lower table (front-back): 420 mm
 upper table (left-right): 420 mm
 upper table (front-back): 420 mm
 shut height max.: 220 mm
 ram adjustment: 80 mm
 distance between columns (H-frame): 450 mm
 passline opening (free passage in side columns): 200 mm

Overall Specifications (coil lines)

sheet width max.: 180 mm
 sheet thickness max.: 5 mm
 feed velocity max.: 999 m/min

Strip-Feeder

feeder type: roll feeder
 sheet width max.: 180 mm
 sheet thickness max.: 5 mm
 feeding step max.: 999 mm
 sheet length min: 1350 mm

Crop Shear

cutting force: 6.6 kN

Electrical specifications

total power consumption: 9 kW
 mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 2420 mm
 space requirements -front/back-: 1700 mm
 total height: 2420 mm
 total weight approx.: 6000 kg

Attachments -Fineblanking Press-

closed cabin: yes
 waste cutter: yes

Additional Information:

Info to the Press - good mechanical condition - incl. servo feeders - frequency converter for the main drive motor, i.e. infinitely variable speed - CE

Seller:

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Photos & Documents

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