

Data Sheet

Reference No.: 43720

Blanking Press -mechanical-

Brand: DREES
Model: VE 315/220
YoM, approx.: 1980 used
Reconditioned:
Controls: PLC



Press Design

drive system: eccentric / crank
openings in uprights: yes
number of suspensions: 2
feedstock transport direction: left to right

Press forces

total force (nominal): 315 to

Press Table

table surface (left-right): 2480 mm
table surface (front-back): 800 mm

Slide

table surface (left-right): 2200 mm
table surface (front-back): 800 mm
stroke: 300 mm
stroke rate (max.): 90 /min

slide (mechan. Press)

slide adjustment: 120 mm
stroke adjustment: yes
stroke min.: 40 mm
stroke max.: 300 mm
stroke rate (min.): 23 /min
stroke rate (max.): 90 /min
main drive power: 45 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 650 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 450 mm
sheet thickness max.: 4 mm
feeding step max.: 9999 mm

Dimensions / weights

space requirements -left/right-: 4920 mm
space requirements -front/back-: 2450 mm
total height: 5780 mm

Additional Information:

Pressbody in tie-rod design
Press can be inspected under power

Feeder SCHLEICHER WV-L 160/450 YOM 1986

Seller:

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Photos & Documents

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