

Data Sheet

Reference No.:43759

Transfer Press

Brand: PLATARG
 Model: 712
 YoM, approx.: 1985 used
 Reconditioned:
 Controls: PLC SIEMENS SIMATIC



Press Design

drive system: eccentric / crank
 openings in uprights: no
 number of slide actions: 7
 table cushion: no
 quick die change system: no

Press forces

total force (nominal): 60 to

Slide

stroke: 150 mm
 stroke rate (max.): 200 /min

slide (mechan. Press)

slide adjustment: 5 mm
 stroke rate (min.): 70 /min
 stroke rate (max.): 200 /min

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 127 mm

Decoiler

design: twin reel
 sheet width (min): 90 mm

Strip-Feeder

feeder type: roll feeder

Electrical specifications

total power consumption: 18.5 kW
 mains voltage: 415 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 4000 mm
 space requirements -front/back-: 2000 mm
 total height: 3000 mm
 total weight approx.: 8000 kg

Attachments (presses)

2-hand engagement: yes
 noise protection cabin: yes
 acc. to actual accident protection
 regulation: yes

Additional Information:

Technical details of the machine below:
 - Stations 12
 - Station distance 82.55 mm
 - max. strip width 90 mm
 - max. strip thickness 1.63 mm
 - max. blank diameter 52 mm (standard) 44 mm (zig-zag)
 - min. blank diameter 20 mm
 - max. amount of multiple segments 2
 - max. pull height 25 mm
 - max. pull stamp diameter 32.5 mm
 - Stroke 150 mm

Currently Press not in operation,
 can be shown in idle running condition

Documentation available; 2-fold operating instructions
 and mech. 1 for the control unit
 Horizontal transfer mech cam cam-controlled;
 Belt feed ZIG ZAG mech cam cam-controlled;
 Ejector mech cam cam-controlled, pull-back with
 springs;

Operation manual available

Double Decoiler
 Type BRH4
 Load Capacity 300 kg
 Stripwidth 300 mm
 YOM 1983

Seller:

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Photos & Documents

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Video Template:
| https://youtube.com/embed/_RjDhDWbDIE?ref=0 |

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