

## Data Sheet

Reference No.: 43813

## Transfer Press -mechanical-

Brand: ROVETTA  
 Model: S4-8000/4000X2000/E/ET  
 YoM, approx.: 2001 used  
 Reconditioned:  
 Controls:



### Press Design

drive system: eccentric / crank  
 openings in uprights: yes  
 number of suspensions: 4  
 number of slide actions: 1  
 table cushion: yes  
 quick die change system: yes  
 moving bolster design: front-back  
 feedstock transport direction: right to left

### Press forces

total force (nominal): 800 to  
 nominal work capacity: 150 kNm

### Press Table

table surface (left-right): 4000 mm  
 table surface (front-back): 2000 mm  
 height above floor level: 550 mm

### Slide

table surface (left-right): 4000 mm  
 table surface (front-back): 2000 mm  
 stroke: 700 mm  
 stroke rate (max.): 24 /min

### slide (mechan. Press)

slide adjustment: 350 mm  
 autom. Slide adjustment: yes  
 variable speed: yes  
 stroke rate (min.): 8 /min  
 stroke rate (max.): 24 /min  
 hydraulic overload protection: yes  
 main drive power: 176 kW

### Die Cushion (table cushion)

number of cushions: 1  
 cushion force: 1.5 to  
 stroke: 200 mm

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1100 mm  
 distance between columns (H-frame): 4200 mm  
 passline opening (free passage in side columns): 2800 mm  
 free passage between side columns (height): 1580 mm

### Blank loader

Blank width: 760 mm  
 Blank length along transfer direction: 1500 mm  
 Blank thickness: 3 mm  
 Blank weight: 20 kg  
 stack weight (max): 5000 kg  
 stack height (max): 500 mm

### Transfer System

stroke Y max.: 200 mm  
 stroke Z max.: 200 mm

### Electrical specifications

mains voltage: 400 V  
 mains frequency: 50 Hz

### Dimensions / weights

total weight approx.: 230000 kg

### Additional Information:

Machine has been dismatled and is stored in a warehouse

### Seller:

Post-Venta Carreras S.A.  
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## Photos & Documents

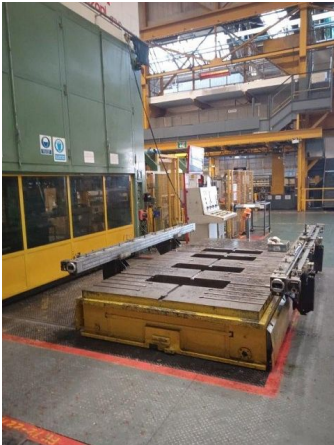
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Rear left



Electrical Cabinets



Front left



RHS 2



Control desk