

Data Sheet

Reference No.: 43819

Transfer Press -mechanical-

Brand: ROVETTA
Model: S4-15000/5500X2500/LD/ET3
YoM, approx.: 1999 used
Reconditioned:
Controls:



Press Design

drive system: link drive
frame design: 4 column
openings in uprights: yes
number of suspensions: 4
number of slide actions: 1
table cushion: yes
quick die change system: yes
moving bolster design: front-back
feedstock transport direction: right to left

Press forces

total force (nominal): 1500 to

Press Table

table surface (left-right): 5500 mm
table surface (front-back): 2500 mm
height above floor level: 600 mm

Slide

table surface (left-right): 5500 mm
table surface (front-back): 2500 mm
stroke: 763 mm
stroke rate (max.): 24 /min
autom. tool clamping device: yes

slide (mechan. Press)

slide adjustment: 400 mm
autom. Slide adjustment: yes
stroke adjustment: no
variable speed: yes
stroke rate (min.): 8 /min
stroke rate (max.): 24 /min
hydraulic overload protection: yes
main drive power: 300 kW

Die Cushion (table cushion)

number of cushions: 1
cushion force: 1.5 to
stroke: 250 mm
cushion plate surface (left-right): 1200 mm
cushion plate surface (front-back): 2000 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1200 mm
distance between columns (H-frame): 5700 mm
passline opening (free passage in side columns): 3400 mm
free passage between side columns (height): 1900 mm

Transfer System

distance between tools, stroke X max.: 1375 mm
distance between tools, stroke X min.: 0 mm
stroke Y max.: 300 mm
stroke Y min.: 0 mm
stroke Z max.: 300 mm
stroke Z min.: 0 mm
Inner width clamping rails closed max.: 1500 mm
Inner width clamping rails closed min.: 900 mm
Inner width clamping rails open max.: 2700 mm

Dimensions / weights

height above floor level: 8850 mm
height under floor level: 4442 mm
total weight approx.: 460000 kg

Attachments (presses)

European CE standards: yes

Additional Information:

Machine has been dismantled and stored in a warehouse

Seller:

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Photos & Documents

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RHS front



Destacker2



Mobile table back