

## Data Sheet

Reference No.: 43820

## Transfer Press -mechanical-

Brand: PLATARG  
 Model: 612  
 YoM, approx.: 1986 used  
 Reconditioned:  
 Controls:



### Press Design

drive system: eccentric / crank  
 openings in uprights: yes  
 number of slide actions: 12

### Slide

stroke: 107 mm  
 stroke rate (max.): 120 /min

### Dimensions / weights

space requirements -left/right-: 3000 mm  
 space requirements -front/back-: 1400 mm  
 total height: 2800 mm  
 total weight approx.: 8000 kg

### Additional Information:

12 Rams and (1 Slave- TBD)  
 Full follow cams  
 Wedge adjustable type rams

Stroke of Cams: 4.25" or 107mm  
 Depth of draw (Shell Height): 2" or 50mm  
 Transfer slide - none  
 Platarg type Zig-Zag Feeder - material input from front  
 Guillotine shear  
 Safety clutch on side shaft  
 Air Mechanical hold down stations 4,5,6  
 Pressure Pad assembly fitted to Stage 3  
 Pneumatic/Mechanical triple hold down unit fitted on Stages 4, 5 & 6  
 Toshiba AC inverter Strokes per minute: 30 - 120 SPM  
 Air Clutch & Brake  
 Platarg MK6 Transprobe Unit  
 5x Vertical strippers fitted to Stage 6-10  
 Dropsa oil pump system  
 Full set of sound proofed guards  
 Nut link belts fitted to flywheel  
 Electrics: Platarg  
 Strokes stage 1- 48mm  
 stage 2- 63mm  
 stage 3- 63mm  
 stage 4 -88mm  
 stage 5-101mm  
 stage 6 to 12 - 107 mm

### Seller:

Post-Venta Carreras S.A.  
 Sean Gribben  
 Pol. Ind. Els Plans d'Arau C/ Nicolau Copèrnic, 2, 08787  
 La Pobla de Claramunt, Spain  
 +34 938 088 099  
 sean@prodeq.es

**Photos & Documents**

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