

Data Sheet

Reference No.: 44205

Tube Drawing Machine

Brand: MONTBARD
 Model:
 YoM, approx.: 1957 used
 Reconditioned:
 Controls: PLC SIEMENS S7



Feedstock Tube

external diameter min.:	30 mm
external diameter max.:	120 mm
length min.:	3000 mm
length max.:	7500 mm

Product (profile, tube)

length min.:	4000 mm
length max.:	8800 mm

Characteristics Drawing Machine

force:	450 kN
drawing length max.:	8800 mm
number of parallel trains / strands max.:	1
speed max.:	100 m/min
drive system -drawing machine-:	chain

Additional Information:

Function: Semi-automatic (pull chain runs forwards, front bench can be rotated)
 Products: Round tubes, precision tubes, cardan shafts, squares

max. drawing rod / pointed end diameter: 80 mm
 min. drawing rod / pointed end diameter: 25 mm
 max. drawing rod / pointed end length: 220 mm
 min. drawing rod / pointed end length: 170 mm

number of drawing jaws: min. 1 jaw and 1 reserve jaw
 drawing jaw diameter: various from 20-90, flat

mandrel length: 8250 mm
 mandrel diameter: 16-60 mm
 numbers of mandrel: min. 2 pieces

Tools are not included in the scope of delivery.

Seller:

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Photos & Documents

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