

## Data Sheet

Reference No.: 44206

## Tube Drawing Machine

Brand: MONTBARD  
 Model:  
 YoM, approx.: 1978 used  
 Reconditioned: 2015  
 Controls:



### Feedstock Tube

external diameter min.:	38 mm
external diameter max.:	130 mm
length min.:	3000 mm
length max.:	10000 mm

### Product (profile, tube)

length min.:	4000 mm
length max.:	13500 mm

### Characteristics Drawing Machine

force:	550 kN
drawing length max.:	13500 mm
number of parallel trains / strands max.:	3
speed max.:	100 m/min
pipe brake:	yes

### Additional Information:

Function: Automatic (pull chain runs forwards and backwards, front bench swivels vertically) Products: Round tubes, HZ-PZ precision tubes, cardan shafts, profiles Modernized: 2016 new motor cooling system 1999 new direct current drives 2005 new pulling belt brake 2015 new drive technology max. drawing rod / pointed end diameter: 110 mm min. drawing rod / pointed end diameter: 22 mm max. drawing rod / pointed end length: 230 mm min. drawing rod / pointed end length: 170 mm number of drawing jaws: min. 1 set (3x jaws) and 1 spare set drawing jaw diameter: various from 30-110, flat mandrel length: 12'860 mm mandrel diameter: 16-80 mm numbers of mandrel: min. 3 pieces tube brake: Wooden jaws

Tools are not included in the scope of delivery.

### Seller:

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## Photos & Documents

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