

## Data Sheet

Reference No.: 44207

## Tube Drawing Machine

Brand: MONTBARD  
 Model:  
 YoM, approx.: 1984 used  
 Reconditioned: 2022  
 Controls:



### Feedstock Tube

external diameter min.: 25 mm  
 external diameter max.: 55 mm  
 length min.: 3500 mm  
 length max.: 10000 mm

### Product (profile, tube)

length min.: 5000 mm  
 length max.: 13500 mm

### Characteristics Drawing Machine

force: 320 kN  
 drawing length max.: 13500 mm  
 number of parallel trains / strands max.: 3  
 speed max.: 100 m/min

### Additional Information:

Function: Automatic (manual threading, pull chain runs forwards and backwards, front bench can be swiveled vertically)

Products: Round tubes (mostly shock absorbers), semi-finished or finished products

Modernized:

1999 new pulling belt and brake  
 2022 pulling chain partially renewed

max. drawing rod / pointed end diameter: 40 mm  
 min. drawing rod / pointed end diameter: 14 mm  
 max. drawing rod / pointed end length: 170 mm  
 min. drawing rod / pointed end length: 150 mm

number of drawing jaws: min. 1 set (3x jaws) and 1 spare set  
 drawing jaw diameter: various jaws from 14-40 mm

mandrel length: 12'880 mm  
 mandrel diameter: 12-30 mm  
 Number of mandrel: min. 3 pieces

Tools are not included in the scope of delivery.

### Seller:

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**Photos & Documents**

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