

Data Sheet

Reference No.: 44209

Tube Drawing Machine

Brand: ASMAG
 Model:
 YoM, approx.: 1999 used
 Reconditioned: 2021
 Controls: PLC SIEMENS S7-400



Feedstock Tube

external diameter min.:	22 mm
external diameter max.:	90 mm
length min.:	6000 mm
length max.:	10000 mm

Product (profile, tube)

external diameter min.:	17.5 mm
external diameter max.:	80 mm
length min.:	7000 mm
length max.:	13500 mm

Characteristics Drawing Machine

force:	1000 kN
drawing length max.:	13500 mm
number of parallel trains / strands max.:	3
speed max.:	67.5 m/min
main drive power:	800 kW

Additional Information:

Modernized: 2011 new drawbar mouth 2019 new collar bearing, draw bench chain and gearbox 2021 new front bench Pulling capacity + 1-fold: 500kN, no short-term overload + 2-fold: 1000kN, no short-term overload + 3-fold: 1000kN, short-term overload 1300kN

+ Rohrbremse

Attachments:

+ tube brake

max. drawing rod / pointed end diameter: 60 mm min.

drawing rod / pointed end diameter: 15 mm max.

drawing rod / pointed end length: 170 mm min.

drawing rod / pointed end length: 150 mm incl. various

drawing jaws: 15-60 mm max. mandrel length for

D15-22mm: 10'230 mm max. mandrel length for D25-

48mm: 10'413 mm incl. mandrel rod: 15, 18, 22, 28,

36, 48 mm max. collar weight: 5'000 kg max. tube

weight: 150 kg

Tools are not included in the scope of delivery.

Seller:

ProdEq Trading GmbH
 Marc Schönenberger
 Reckholder 1, 9527 Niederhelfenschwil, Switzerland
 +41 71 948 70 60
 marc.schoenenberger@prodeq.ch

Photos & Documents

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