

## Data Sheet

Reference No.: 44927

## Fine Blanking Press -hydraulical-

Brand: FEINTOOL  
 Model: HLT 1250  
 YoM, approx.: 2001 used  
 Reconditioned:  
 Controls: PC controller BECKHOFF C 6140



### Press Design

drive system: hydraulic  
 frame design: H-frame, monoblock  
 quick die change system: yes  
 feedstock transport direction: left to right

### Slide

total force (nominal): 410 to  
 stroke: 200 mm

### slide (hydr. Press)

approximation velocity max.: 200 mm/s  
 working velocity min.: 8 mm/s  
 working velocity max.: 80 mm/s  
 return velocity max.: 150 mm/s

### Counter Ram

nominal force: 120 to  
 stroke: 40 mm

### V-Ring

nominal force: 250 to  
 stroke: 40 mm

### Tool Dimensions

lower table (left-right): 820 mm  
 lower table (front-back): 1250 mm  
 upper table (left-right): 820 mm  
 upper table (front-back): 1250 mm  
 shut height max.: 410 mm

### Strip-Feeder

feeder type: roll feeder  
 sheet width max.: 450 mm  
 sheet thickness max.: 16 mm  
 feeding step min.: 1 mm  
 feeding step max.: 999.9 mm  
 speed max.: 48 m/min  
 nominal force: 60 kN  
 band lubrication system: yes

### Crop Shear

cutting force: 310 kN

### Electrical specifications

total power consumption: 175 kW  
 mains voltage: 400 V  
 mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 4540 mm  
 space requirements -front/back-: 2860 mm  
 total height: 4000 mm

### Attachments -Fineblanking Press-

autom. tool clamping device: yes  
 closed cabin: yes  
 waste cutter: yes

### Additional Information:

Long table fineblanking press, specifically useful for progressive/transfer operations  
 The press was only used rarely.  
 Hours of operation: 4'682  
 Stroke count: 1.2 Mio

### Seller:

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**Photos & Documents**

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