

Data Sheet

Reference No.: 44927

Fine Blanking Press -hydraulical-

Brand: FEINTOOL
 Model: HLT 1250
 YoM, approx.: 2001 used
 Reconditioned:
 Controls: PC controller BECKHOFF C 6140



Press Design

drive system: hydraulic
 frame design: H-frame, monoblock
 quick die change system: yes
 feedstock transport direction: left to right

Slide

total force (nominal): 410 to
 stroke: 200 mm

slide (hydr. Press)

approximation velocity max.: 200 mm/s
 working velocity min.: 8 mm/s
 working velocity max.: 80 mm/s
 return velocity max.: 150 mm/s

Counter Ram

nominal force: 120 to
 stroke: 40 mm

V-Ring

nominal force: 250 to
 stroke: 40 mm

Tool Dimensions

lower table (left-right): 820 mm
 lower table (front-back): 1250 mm
 upper table (left-right): 820 mm
 upper table (front-back): 1250 mm
 shut height max.: 410 mm

Strip-Feeder

feeder type: roll feeder
 sheet width max.: 450 mm
 sheet thickness max.: 16 mm
 feeding step min.: 1 mm
 feeding step max.: 999.9 mm
 speed max.: 48 m/min
 nominal force: 60 kN
 band lubrication system: yes

Crop Shear

cutting force: 310 kN

Electrical specifications

total power consumption: 175 kW
 mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 4540 mm
 space requirements -front/back-: 2860 mm
 total height: 4000 mm

Attachments -Fineblanking Press-

autom. tool clamping device: yes
 closed cabin: yes
 waste cutter: yes

Additional Information:

The press was only used rarely.
 Hours of operation: 4'682
 Stroke count: 1.2 Mio

Seller:

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Photos & Documents

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