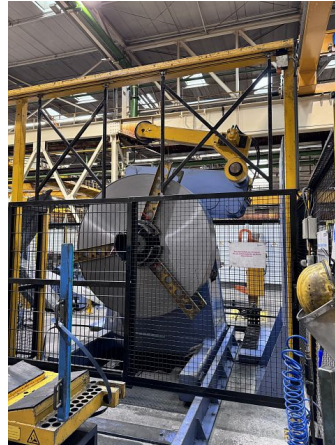


Data Sheet

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Cut to Length Line

Brand: ARKU
 Model: RM 50X/9 ECOPLAN
 YoM, approx.: 2005 used
 Reconditioned:
 Controls: PLC SIEMENS S7 300



Overall Specifications (coil lines)

sheet width max.: 500 mm
 sheet thickness max.: 4 mm
 coil weight max.: 10.5 to
 feedstock transport direction: right
 to left

Coil Chair

coil weight max.: 10.5 to
 stroke: 750 mm

Decoiler

design: single reel
 sheet width max.: 500 mm
 sheet width (min): 150 mm
 coil weight max.: 10.5 to
 max. diameter of coil: 2020 mm
 mandrel expansion range from: 470 mm
 mandrel expansion range up to: 530 mm
 feed velocity max.: 20 m/min

Leveller Unit

sheet width max.: 500 mm
 sheet width (min): 150 mm
 sheet thickness max.: 4 mm
 sheet thickness min.: 2 mm
 number of leveller rolls: 9
 diameter of leveller rolls: 56 mm
 diameter of feed rolls: 150 mm
 feed velocity min.: 1 m/min
 feed velocity max.: 20 m/min

Cut-To Length Shear

sheet width max.: 530 mm
 sheet thickness max.: 4 mm

Additional Information:

Cut-To-Length line consisting of:
 - Coil loading chair HUBTEX
 - ARKU single-sided decoiler
 - ARKU feed straightening machine, +- 0.1 mm feeding precision
 - measuring wheel to verify feed length
 - Cut-to-length shear Huttenlocher & Schäfer HSK/S
 year of construction 2017

Seller:

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Photos & Documents

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