

Data Sheet

Reference No.: 47903

Transfer Press -hydraulic-

Brand: DUNKES
Model: HD 25-25-125
YoM, approx.: 2001 used
Reconditioned:
Controls: SIEMENS



Press Design

drive system: hydraulic
frame design: H-frame, monoblock
openings in uprights: yes
number of suspensions: 3

Press forces

total force (nominal): 175 to

Press Table

table surface (left-right): 1500 mm
table surface (front-back): 810 mm

Slide

slide force: 25 to
table surface (left-right): 480 mm
table surface (front-back): 480 mm
stroke: 300 mm

slide ejector / cushion

stroke: 100 mm

Die Cushion (table cushion)

cushion force: 2 to
stroke: 40 mm

Ejector (table ejector)

nominal force: 0.2 to
stroke: 40 mm

Slide

slide force: 25 to
table surface (left-right): 480 mm
table surface (front-back): 480 mm
stroke: 300 mm

slide ejector / cushion

stroke: 100 mm

Die Cushion (table cushion)

cushion force: 10 to
stroke: 100 mm

Ejector (table ejector)

nominal force: 0.2 to
stroke: 40 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 500 mm
distance between columns (H-frame): 1550 mm
passline opening (free passage in side columns): 700 mm
free passage between side columns (height): 640 mm

Slide

slide force: 125 to
table surface (left-right): 480 mm
table surface (front-back): 480 mm
stroke: 300 mm

slide ejector / cushion

stroke: 100 mm

Die Cushion (table cushion)

cushion force: 2 to
stroke: 40 mm

Ejector (table ejector)

nominal force: 0.2 to

Transfer System

number of tool stations: 3
distance between tools, stroke X max.: 500 mm
distance between tools, stroke X min.: 0 mm
stroke Y max.: 80 mm
stroke Y min.: 0 mm
stroke Z max.: 30 mm
stroke Z min.: 0 mm
distance press table - transfer rail min.: 168.5 mm

Electrical specifications

total power consumption: 1
mains voltage: 4
mains frequency:

Attachments (presses)

gripper transfer system: yes

Additional Information:

Hydraulic 3-slide press with transfer device
Crack in the upright, without affecting the application, monitored by press force monitoring system

Seller:

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Photos & Documents

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