

Data Sheet

Reference No.: 48006

Fine Blanking Press -hydraulical-

Brand: FEINTOOL
Model: HFA 3000
YoM, approx.: 1996 used
Reconditioned:
Controls: PLC SIEMENS S5 135U



Press Design

drive system: hydraulic
feedstock transport direction: left to right

Slide

total force (nominal): 300 to
stroke: 100 mm

slide (hydr. Press)

approximation velocity max.: 150 mm/s
working velocity min.: 5 mm/s
working velocity max.: 50 mm/s

Counter Ram

nominal force: 75 to
stroke: 25 mm

V-Ring

nominal force: 150 to
stroke: 25 mm

Tool Dimensions

lower table (left-right): 640 mm
lower table (front-back): 910 mm
upper table (left-right): 630 mm
upper table (front-back): 630 mm
shut height max.: 410 mm

Overall Specifications (coil lines)

sheet width max.: 300 mm
sheet thickness max.: 8.5 mm
coil weight max.: 1.5 to

Decoiler

design: cradle
max. diameter of coil: 1500 mm

Leveller Unit

sheet width max.: 300 mm
sheet thickness max.: 8.5 mm
sheet thickness min.: 1.5 mm
number of leveller rolls: 7
diameter of leveller rolls: 95 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 250 mm
sheet thickness max.: 16 mm
feeding step min.: 1 mm
feeding step max.: 999 mm
sheet length min: 500 mm
nominal force: 30 kN
band lubrication system: yes

Crop Shear

cutting force: 360 kN

Electrical specifications

total power consumption: 65 kW

Dimensions / weights

total weight approx.: 2800 kg

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: yes
leveller unit: yes
waste cutter: yes
slug separator: yes

Additional Information:

Coil line Feintool FTW 390/3

Seller:

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Photos & Documents

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