

Data Sheet

Reference No.: 49649

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: XFT 2500
YoM, approx.: 2011 used
Reconditioned:
Controls: PC controller BECKHOFF



Press Design

drive system: servomechanic
quick die change system: yes
feedstock transport direction: left to right

Slide

total force (nominal): 250 to
stroke: 70 mm
stroke rate (max.): 140 /min

Counter Ram

nominal force: 80 to
stroke: 25 mm

V-Ring

nominal force: 125 to
stroke: 25 mm

Tool Dimensions

lower table (left-right): 600 mm
lower table (front-back): 600 mm
upper table (left-right): 600 mm
upper table (front-back): 600 mm
shut height max.: 386 mm
ram adjustment: 125 mm

Coil Chair

coil weight max.: 5 to

Decoiler

design: single reel
sheet width max.: 500 mm
coil weight max.: 5 to

Leveller Unit

sheet width max.: 500 mm
sheet thickness max.: 8 mm
number of leveller rolls: 9

Strip-Feeder

feeder type: roll feeder
sheet width max.: 250 mm
sheet thickness max.: 10 mm
pilot release system: yes
band lubrication system: yes

Crop Shear

cutting force: 300 kN

Additional Information:

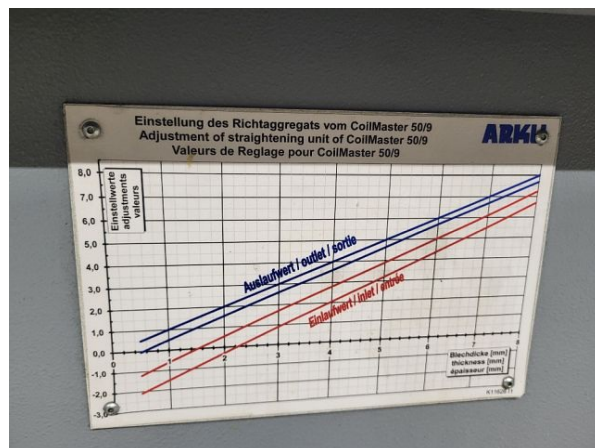
Peripheral equipment of the line: - Decoiler ARKU AH 5000/500/MSG-40 - Straightener ARKU Coil Master 5050/9 Condition: - 51,600 operating hours - 98 million strokes According to the latest OEM service inspection, the press requires the following repair: Overhaul of the joints and sealing of the hydraulic system. We will be pleased to provide you with a quotation for the repair and installation of the press via PHS, who is offering service and repair services for FEINTOOL presses

Seller:

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Photos & Documents

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Arku

