

Data Sheet

Reference No.: 49999

Fine Blanking Press -hydraulical-

Brand: FEINTOOL (SCHMID)
Model: HSR 630 ECO
YoM, approx.: 2003 used
Reconditioned:
Controls: PLC SIEMENS S7-400



Slide

total force (nominal): 630 to
stroke: 205 mm

slide (hydr. Press)

working velocity min.: 11 mm/s
working velocity max.: 44 mm/s

Counter Ram

nominal force: 160 to

Tool Dimensions

lower table (left-right): 650 mm
lower table (front-back): 650 mm

Decoiler

design: cradle

Leveller Unit

sheet thickness max.: 10 mm

Electrical specifications

total power consumption: 120 kW
mains voltage: 400 V

Dimensions / weights

space requirements -left/right-: 15000 mm
space requirements -front/back-: 3000 mm
height above floor level: 3000 mm
height under floor level: 12000 mm

Attachments -Fineblanking Press-

autom. tool clamping device: yes
light barrier: yes
closed cabin: yes
decoiler: no
leveller unit: yes
waste cutter: yes

Additional Information:

SIEMENS S7 400 controls
Control Panel SIEMENS Panel OP37

including Coil line SCHMID HR 10

Seller:

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Photos & Documents

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