

Data Sheet

Reference No.: 54668

Multi-Spindle Automatic Lathe - conventional

Brand: GILDEMEISTER
Model: AS 20
YoM, approx.: 1974 used
Reconditioned:
Controls: conventional



basic functions

number of spindles: 6

Working Range Turning

turning diameter (max): 20 mm
bar diameter (max): 20 mm
workpiece length max.: 100 mm

main spindle

spindle revolutions (min): 214 /min
spindle revolutions (max): 5168 /min
number of gears: 81
drive power: 11 kW

X/Z slide

number of tool positions (total): 12

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 6000 mm
space requirements -front/back-: 2000 mm
total weight approx.: 5600 kg

Additional Information:

Technical Data

- Max. diameter of hexagonal rods: 17 mm
- Max. diameter of square rods: 14 mm
- Max. stroke of sidecars: 42 mm
- Forward and backward movement of sidecars: +/- 8 mm
- Max. stroke of axial carriages: 50 mm
- Forward and backward offset of axial ca

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Photos & Documents

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