

Data Sheet

Reference No.: 54746

Pipe / tube manufacturing unit

Brand: SIRIO
Model: ZIEH ÖL STATION
YoM, approx.: 2018 used
Reconditioned:
Controls:



Additional Information:

Plant for Drawing Oil Preparation in Tube Production
The plant is designed for the optimal preparation of undrawn tubes prior to the subsequent drawing process. In this process, the tubes are evenly treated in drawing oil baths, ensuring homogeneous wetting of the surface. The drawing oil bath provides uniform lubrication, which reduces frictional resistance during the drawing operation, improves surface quality, and increases tool life. The system is designed to ensure a continuous material flow as well as constant bath temperature and quality. It therefore represents a key process step in tube manufacturing and significantly contributes to both the quality and cost-effectiveness of production. Technical Specifications of the Plant
Automatic Bridge Crane Type: Matr. 2981 t.6,5 Max. translation speed: 40 m/min class: A6 (FEM 1.001 – ISO) Number of wheels: 4, Ø 315 mm Crane gauge: 13,000 mm Net crane weight: 8,000 kg Motor: Type FC90LFECCCL-4, power 1.5 kW, protection degree IP55 Brake: Disc type, DC V400 Gearbox: Type TP 315/90BR, ratio 1/35 Power supply: 400 V – 50 Hz

Seller:

ProdEq Trading GmbH
Emanuel Unger
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
emanuel.unger@prodeq.ch

Photos & Documents

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