

Data Sheet

Reference No.: 56524

Fine Blanking Press -hydraulical-

Brand: SCHMID
 Model: HSR630
 YoM, approx.: 1991 used
 Reconditioned:
 Controls: PLC HONEYWELL IPC 620-20



Press Design

drive system: hydraulic
 quick die change system: yes

Slide

total force (nominal): 630 to
 stroke: 155 mm

Counter Ram

nominal force: 160 to

V-Ring

nominal force: 320 to

Tool Dimensions

lower table (left-right): 650 mm
 lower table (front-back): 650 mm
 upper table (left-right): 870 mm
 upper table (front-back): 950 mm
 distance between columns (H-frame): 872 mm
 passline opening (free passage in side columns): 470 mm

Strip-Feeder

feeder type: grip feeder
 sheet width max.: 450 mm
 sheet thickness max.: 30 mm
 feeding step max.: 400 mm

Crop Shear

working width max.: 450 mm

Dimensions / weights

total weight approx.: 28000 kg

Attachments -Fineblanking Press-

autom. tool clamping device: yes
 closed cabin: yes
 decoiler: no
 leveller unit: no
 waste cutter: yes

Additional Information:

Seller:

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Photos & Documents

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