

Data Sheet

Reference No.:56561

Try Out Press

Brand: EXNER
 Model: EXSBDZR 400/100FT
 YoM, approx.: 1981 used
 Reconditioned:2015
 Controls: PLC SIEMENS S7 300



Press Design

drive system: hydraulic
 frame design: H-frame, monoblock
 openings in uprights: no
 number of suspensions: 2
 number of slide actions: 1
 slide ejectors / cushion: yes
 table cushion: yes
 quick die change system: yes
 moving bolster design: front

Press forces

total force (nominal): 400 to

Press Table

table surface (left-right): 2480 mm
 table surface (front-back): 1600 mm
 thickness of bolster plate: 200 mm
 height above floor level: 800 mm

Slide

slide force: 400 to
 table surface (left-right): 2350 mm
 table surface (front-back): 1600 mm
 stroke: 630 mm

slide (hydr. Press)

approximation velocity max.: 270 mm/s
 return velocity max.: 270 mm/s

slide ejector / cushion

nominal force: 50 to
 stroke: 100 mm

Die Cushion (table cushion)

cushion force: 100 to

Tool Assembly Dimensions

distance table - slide max.: 1000 mm

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 3810 mm
 space requirements -front/back-: 2000 mm
 height above floor level: 5230 mm
 height under floor level: 1100 mm
 total weight approx.: 63000 kg

Additional Information:

Inspection under power (without tool) possible

Seller:

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Photos & Documents

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