

Data Sheet

Reference No.: 56930

Progressive Die Press - mechanical-

Brand: BEUTLER NOVA
 Model: NAD 2000.18
 YoM, approx.: 2009 used
 Reconditioned:
 Controls:



Press Design

openings in uprights: yes
 table cushion: no
 quick die change system: yes
 feedstock transport direction: left to right

Press forces

total force (nominal): 200 to
 nominal work capacity: 16 kNm

Press Table

table surface (left-right): 1800 mm
 table surface (front-back): 1100 mm
 opening in bed (left-right): 880 mm
 opening in bed (front-back): 350 mm

Slide

stroke: 220 mm
 stroke rate (max.): 130 /min

slide (mechan. Press)

slide adjustment: 150 mm
 automatic stroke adjustment: yes
 stroke min.: 20 mm
 stroke max.: 220 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 550 mm
 passline opening (free passage in side columns): 720 mm

Decoiler

sheet width max.: 250 mm
 coil weight max.: 2 to
 max. diameter of coil: 1500 mm

Leveller Unit

sheet thickness max.: 4 mm
 sheet thickness min.: 0.5 mm
 number of leveller rolls: 9
 diameter of leveller rolls: 80 mm
 feed velocity max.: 80 m/min

Strip-Feeder

feeding step min.: 0.1 mm
 feeding step max.: 10000 mm

Dimensions / weights

height above floor level: 4314 mm
 height under floor level: 0 mm
 total weight approx.: 27500 kg

Attachments (presses)

decoiler: yes
 leveller unit: yes
 strip feeder: yes
 feeder type: roll feeder
 band lubrication system: yes

Additional Information:

Accessories / Equipment:

- + Coil line GSW Schwabe MHH2/1500 – RMA 25/98
- + Eckardt roller strip lubrication system
- + Zehnder + Sommer EV320 AGM – EDS S50 servo roll feed
- + Tooling consoles / die consoles
- + Mayfran scrap conveyor
- + vibration dampers

Seller:

ProdEq Trading GmbH
 Frank Goedicke
 Rorschacher Str. 286, 9016 St Gallen, Switzerland
 +41 71 948 70 60
 frank.goedicke@prodeq.ch