

## Data Sheet

Reference No.: 57260

## Blanking Press -mechanical-

Brand: SANGIACOMO  
Model: T-250R CE  
YoM, approx.: 2023 used  
Reconditioned:  
Controls:



### Press Design

drive system: eccentric / crank  
openings in uprights: yes  
number of slide actions: 1  
table cushion: no  
quick die change system: no

### Press forces

total force (nominal): 250 to

### Press Table

table surface (left-right): 1450 mm  
table surface (front-back): 800 mm

### slide (mechan. Press)

slide adjustment: 100 mm  
stroke min.: 15 mm  
stroke max.: 220 mm  
stroke rate (min.): 20 /min  
stroke rate (max.): 50 /min

### Tool Assembly Dimensions

shut height (stroke down,  
adjustment up), BDC: 662 mm

### Electrical specifications

total power consumption: 22 kW  
mains voltage: 400 V  
mains frequency: 50 Hz

### Dimensions / weights

total weight approx.: 22000 kg

### Attachments (presses)

decoiler: yes  
leveller unit: yes  
feeder type: roll feeder  
light barrier: yes  
2-hand engagement: yes  
acc. to actual accident protection  
regulation: yes  
European CE standards: yes

### Additional Information:

Press:

Braking distance 206 ms  
Safety clearance 330 mm  
Minimum height of the closed mould 460 mm  
Weight of the upper mould 1000 kg  
Flywheel speed per minute 176 – 370 – 441

Feeding line

From 2007, maximum sheet width 500 mm, maximum  
coil weight 4000 kg  
Master VPJM 500/80 feeding unit  
MASTER RPMA 500/800 levelling machine  
JO 500/4000 coil

### Seller:

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## Photos & Documents

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