

Data Sheet

Reference No.: 57389

Fine Blanking Press -hydraulical-

Brand: SCHMID
Model: HSR320
YoM, approx.: 1996 overhauled
Reconditioned: 2009
Controls: PLC LAUER



Slide

total force (nominal): 320 to
stroke: 200 mm

slide (hydr. Press)

approximation velocity max.: 200 mm/s
working velocity min.: 10 mm/s
working velocity max.: 44 mm/s

Counter Ram

nominal force: 63 to
stroke: 30 mm

V-Ring

nominal force: 100 to
stroke: 30 mm

Tool Dimensions

lower table (left-right): 500 mm
lower table (front-back): 500 mm
upper table (left-right): 695 mm
upper table (front-back): 730 mm
shut height max.: 650 mm

Decoiler

sheet width max.: 250 mm
sheet width (min): 40 mm
coil weight max.: 1250 to
max. diameter of coil: 1300 mm

Leveller Unit

sheet width max.: 250 mm
sheet thickness max.: 5 mm
sheet thickness min.: 0.8 mm
number of leveller rolls: 11
feed velocity min.: 4 m/min
feed velocity max.: 12 m/min

Strip-Feeder

feeder type: grip feeder
sheet width max.: 250 mm
sheet thickness max.: 10 mm

Electrical specifications

mains voltage: 400 V

Dimensions / weights

space requirements -left/right-: 15000 mm
space requirements -front/back-: 3500 mm
total height: 3000 mm
total weight approx.: 18000 kg

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: yes
leveller unit: yes
slug separator: yes

Additional Information:

SOPREM Coil Reel & Straightener(B.J. 2009)
Type: BR/11/300/80/U-
1250/1300ZV/BP/2APH/HM/B3H

Partial sorting device SCHMID (B.J. 2009)
Type: TS 490

Seller:

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