

Data Sheet

Reference No.: 57400

Transfer Press

Brand: INVERNIZZI
Model: T630
YoM, approx.: 2009 used
Reconditioned:
Controls: electronic controls



Press Design

drive system: servomechanic

Press forces

total force (nominal): 630 to

Press Table

table surface (left-right): 5450 mm
table surface (front-back): 910 mm

Slide

table surface (left-right): 5500 mm
table surface (front-back): 800 mm

slide (mechan. Press)

stroke adjustment: yes
stroke min.: 220 mm
stroke max.: 350 mm

Tool Assembly Dimensions

shut height (stroke down,
adjustment up), BDC: 680 mm

Coil Chair

coil weight max.: 8 to

Decoiler

sheet width max.: 410 mm
coil weight max.: 8 to
max. diameter of coil: 2000 mm

Transfer System

number of tool stations: 20

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 28000 mm
space requirements -front/back-: 15000 mm
total weight approx.: 200000 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
European CE standards: yes

Additional Information:

Complete press line

- Press (20 stations)
- Coiler
- Straightening machine
- Feeder

Technical Data:

- Step spacing 225 mm
- Max. pressing force per station 60 tons
- Stroke rate 20-60/min
- Pulling height 105 mm
- Ram stroke 220-350 mm (adjustment in 1 mm increments)

Seller:

ProdEq Trading GmbH
Michael Weishaupt
Rorschacher Str. 286, 9016 St Gallen, Switzerland
+41 71 948 70 60
michael.weishaupt@prodeq.ch

Photos & Documents

Reference No.: 57400

