

## Características técnicas:

Nº de referencia 42540

## Sierra circular

Marca: RATTUNDE  
Modelo: ACS102/2/BM+BDM+WDM+SRT+PI  
Año de fabricación: 2008 usada  
Reconstruida:  
Control: Control CNC SIEMENS 840 D



### Technical Specification

cutting capacity round: 102 mm

### Datos de conexión eléctricos

Consumo de energía eléctrica (total): 125 kW  
Tensión de conexión: 400 V  
Frecuencia de la red: 50 Hz

### Dimensiones / peso

espacio requerido - izquierdo/derecha-: 14226 mm  
espacio requerido -delante/atrás-: 8325 mm  
Altura total: 2700 mm  
Peso total aprox.: 23765 kg

### Información adicional:

44'800 operation hours (24.Jan.2022)

Material parameters: - Round tube  $\varnothing$  10- 102mm (starting from wall thickness 0.8mm) - Solid material  $\varnothing$  10-102mm (depending on weight) - Starting material 3000 - 6500mm capacity: - up to 2500 pcs/h in single cut - up to 10' 000 pcs/h 4-fold cut Accuracy: -  $\pm$  0.15mm Sequence: - Material is placed in bundle magazine (BM) - Separation of the material - First cut is sawn and goes into the chip conveyor (ACS) - Material is clamped and cut - Pipe or shaft is transported away with 3axis CNC handling on the left or right side - workpiece is deburred with brush deburring machine (BDM) - 100% longitudinal measurement can be made and statistically recorded - Washing machine and dryer (WDM) - placed in suitable stacking containers

### Vendedor:

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**Fotos y documentos**

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