

Características técnicas:

Nº de referencia 44207

Tube Drawing Machine

Marca: MONTBARD
 Modelo:
 Año de fabricación: 1984 used
 Reconstruida: 2022
 Control:



Feedstock Tube

external diameter min.:	25 mm
external diameter max.:	55 mm
Largo min.:	3500 mm
length max.:	10000 mm

Product (profile, tube)

Largo min.:	5000 mm
length max.:	13500 mm

Characteristics Drawing Machine

Fuerza:	320 kN
drawing length max.:	13500 mm
number of parallel trains / strands max.:	3
Velocidad máx.:	100 m/min

Información adicional:

Function: Automatic (manual threading, pull chain runs forwards and backwards, front bench can be swiveled vertically)

Products: Round tubes (mostly shock absorbers), semi-finished or finished products

Modernized:

1999 new pulling belt and brake

2022 pulling chain partially renewed

max. drawing rod / pointed end diameter: 40 mm

min. drawing rod / pointed end diameter: 14 mm

max. drawing rod / pointed end length: 170 mm

min. drawing rod / pointed end length: 150 mm

number of drawing jaws: min. 1 set (3x jaws) and 1 spare set

drawing jaw diameter: various jaws from 14-40 mm

mandrel length: 12'880 mm

mandrel diameter: 12-30 mm

Number of mandrel: min. 3 pieces

Tools are not included in the scope of delivery.

Vendedor:

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Fotos y documentos

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