

Características técnicas:

Nº de referencia 44211

Tube Straightener

Marca: MONTBARD
Modelo: DMS 168
Año de fabricación: 1989 used
Reconstruida: 2018
Control: PLC SIEMENS S7-1500



Feedstock Tube

external diameter min.:	27.5 mm
external diameter max.:	160 mm
wall thickness min.:	1 mm
wall thickness max.:	15 mm
Largo min.:	3500 mm
length max.:	13000 mm

tube levelling unit

Número de rollos aplanadores:	6
Numero de rodillos intermedios:	3
Potencia motor principal:	110 kW
Dirección de alimentación:	Izquierda a derecha

Información adicional:

System consisting of: + various existing and supplemented pipe transport systems + Tube Straightener Montbard DMS 168, YoM 1989 + Chipless Cutting System Bültmann STA 120 H, YoM 2005 + Saw Ohler KA-630-7877, YoM 1988 + Sample Saw Ohler K-400 Modernized: 2005 new Bültmann chipless cutting system 2018 overhaul of complete electrical system 2018 new safety protection system Inlet Feed Drive (top and bottom roller): 2x 7 KW direct current motor Straightening Roller Drive (top and bottom): 2x 55 KW DC motor Straightening Roller Drive (top and bottom): Motor speed 0 - 3000 rpm Top roller angle adjustment: 6 gear motors 0.75 kW each Straightening roller vertical adjustment (top and bottom): 1 hydraulic motor each

Vendedor:

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Fotos y documentos

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