

Características técnicas:

Nº de referencia 53828

Horno, Planta de tratamiento térmico

Marca: SCHWAMMBERGER
Modelo:
Año de fabricación: 2017 used
Reconstruida:
Control: SIEMENS



Characteristics Heat Treatment Equipment

Modo: Continuo
Potencia inst. de calefaccion: 43 kW
temperature max.: 1200 °C

Heat Treatment Compartment / Zone

heat treatment process: annealing
heat treatment medium: inert gas
length: 3250 mm
Ancho: 450 mm
Height: 30 mm

Datos de conexión eléctricos

Frecuencia de la red: 50 Hz

Información adicional:

Continuous furnace with gas treatment Type of treatment: Annealing and hardening under protective gas Performance data: Belt load 5 kg/m Working temperature 1050 C° Consumption values: Electrical heating power 43 kW Protective gas consumption 6 m³/h N₂ Forming gas 12 m³/h H₂/N₂ Cooling water delta T15° 2 m³/h Continuous furnace Conveyor width 450 mm Clear height above belt 30 mm Furnace usable length heated 3250 mm Upper limit temperature 1150 C° Working temperature 1050 C° Electrical heating power 96 kW Conveyor belt control range 0-600 mm/min System length 15000 mm System width 1700 mm Furnace height 1900 mm Weight 6500 kg Translated with DeepL.com (free version)

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Fotos y documentos

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