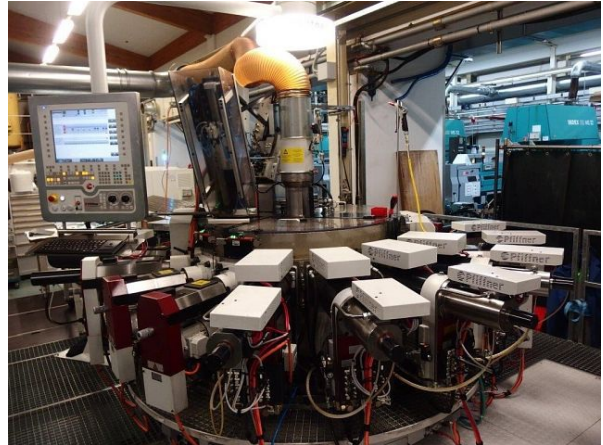


Data Sheet

Reference No.:40353

Revolving Transfer Machine

Brand: PFIFFNER
Model: HB 32/16
YoM, approx.: 2019 Machining Centre - Rotary / Line
Reconditioned: 2019
Controls: controllo CNC SIEMENS



basic functions

numero dei mandrini: 16

Zona di lavorazione

diametro di tornitura: 32 mm

Dati elettrici di collegamento

Tensione di collegamento: 400 V
Frequenza della rete: 50 Hz

Misure / pesi

Requisiti spazio -sinistra/destra-: 9200 mm
Requisiti spazio - davanti/dietro-: 4002 mm
Altezza totale: 3200 mm

Additional Information:

The plant for sale was completely revised by the manufacturer (2019) and brought up to the state of the art.

The machine could never be used (new condition) due to an order cancellation. Therefore we sell this plant.

Starting material Ø27x3000mm (bar material)

Stations (16 pcs.):

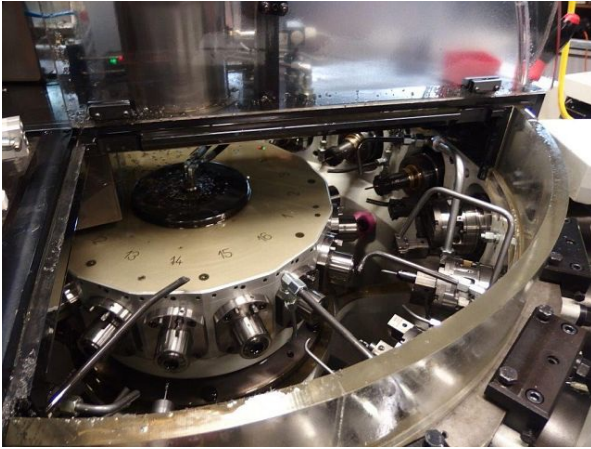
- 1 sawing off with a saw blade Ø250mm
- 2 + 3 feed unit VE 36/100-HSK40; Stroke 100mm, 5430 rpm (IKZ 70bar)
- 4 + 5 feed unit VE 36/100-HSK40; Stroke 100mm, 5430 rpm (IKZ 70bar)
- 6 + 7 CNC compound slide 36/100-HSK40; Stroke X ± 15mm Y ± 30mm
- 8 + 9 CNC turning unit 50/100-PSK; Z-axis 100mm X-axis 20mm (n-max 6`000rpm)
- 10 + 11 CNC turning unit 50/100-PSK; Z-axis 100mm X-axis 20mm (n-max 6`000rpm)
- 12 + 13 feed unit VE 26/80-HSK; Stroke 80mm, 7200 rpm
- 14 VE36 / 100-HSK feed unit; Stroke 100mm 5430 U / min (IKZ)
- 15 + 16 collection unit-rotating, planning, chamfering; CNC compound slide X ± 15mm Y ± 30

Seller:

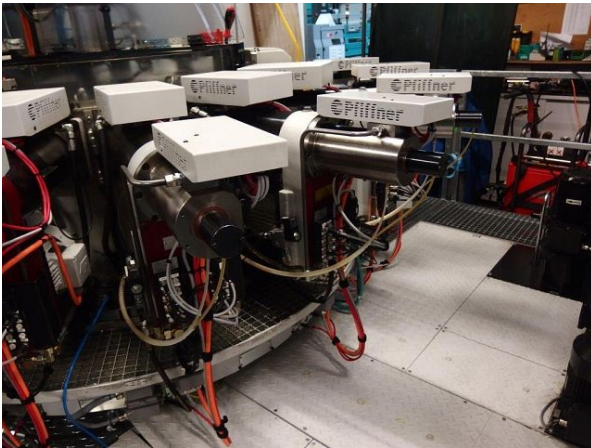
ProdEq Trading GmbH
Michael Weishaupt
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
michael.weishaupt@prodeq.ch

Photos & Documents

Reference No.: 40353



Auslauf



Stangeneinlauf