

Data Sheet

Reference No.: 42997

Flanging Machine

Brand: SMT
Model: MV20 BL5022
YoM, approx.: 1983 used
Reconditioned:
Controls:



Dati elettrici di collegamento

potenza assorbita (totale): 55 kW

Misure / pesi

Peso totale approssimativo: 70000 kg

Additional Information:

Maximum wall thicknesses:

Material up to approx. 450 N/mm² max. 22mm (steel)

Material up to approx. 750 N/mm² max. 17.5mm (stainless steel)

Maximum diameter :

dished end approx. 5000 mm

Basket arch bottom approx. 3200 mm

Minimum diameter :

dished end approx. 1200 mm

Corner radius :

Range 150 - 500 mm

Largest corner radius 500 mm

Clear width clamping bracket approx. 5800 mm

Max. Sheet thickness clamping approx. 32 mm

Electrical power :

Main drive approx. 55KW

Shifting drive approx. 1,5/9 KW

Hydraulic unit approx. 11 KW

additional pressure roller drive approx. 7,5 KW

Accessories :

Push rollers additional drive

2 lateral pressure rollers

Form roller change console

Central lubrication

Clamping device oL 5033

Included :

Tools for flanging :

1 piece standard flanging roller

4 pieces cast iron flanging rollers

R85, R125, R150, R175

7 flanging rollers made of 1.2379

R225, R250, R300, R350, R400, R450, R500

New spare parts :

New clamping plate bearing

New threaded spindle with nut

New form roller shaft

Seller:

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Photos & Documents

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