

## Data Sheet

Reference No.: 44206

## Tube Drawing Machine

Brand: MONTBARD  
 Model:  
 YoM, approx.: 1978 used  
 Reconditioned: 2015  
 Controls:



### Feedstock Tube

|                         |          |
|-------------------------|----------|
| external diameter min.: | 38 mm    |
| external diameter max.: | 130 mm   |
| length min.:            | 3000 mm  |
| length max.:            | 10000 mm |

### Product (profile, tube)

|              |          |
|--------------|----------|
| length min.: | 4000 mm  |
| length max.: | 13500 mm |

### Characteristics Drawing Machine

|                                           |           |
|-------------------------------------------|-----------|
| force:                                    | 550 kN    |
| drawing length max.:                      | 13500 mm  |
| number of parallel trains / strands max.: | 3         |
| velocità massima:                         | 100 m/min |
| pipe brake:                               | sì        |

### Additional Information:

Function: Automatic (pull chain runs forwards and backwards, front bench swivels vertically) Products: Round tubes, HZ-PZ precision tubes, cardan shafts, profiles Modernized: 2016 new motor cooling system 1999 new direct current drives 2005 new pulling belt brake 2015 new drive technology max. drawing rod / pointed end diameter: 110 mm min. drawing rod / pointed end diameter: 22 mm max. drawing rod / pointed end length: 230 mm min. drawing rod / pointed end length: 170 mm number of drawing jaws: min. 1 set (3x jaws) and 1 spare set drawing jaw diameter: various from 30-110, flat mandrel length: 12'860 mm mandrel diameter: 16-80 mm numbers of mandrel: min. 3 pieces tube brake: Wooden jaws

Tools are not included in the scope of delivery.

### Seller:

ProdEq Trading GmbH  
 Marc Schönenberger  
 Reckholder 1, 9527 Niederhelfenschwil, Switzerland  
 +41 71 948 70 60  
 marc.schoenenberger@prodeq.ch

**Photos & Documents**

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