

Data Sheet

Reference No.: 44207

Tube Drawing Machine

Brand: MONTBARD
 Model:
 YoM, approx.: 1984 used
 Reconditioned: 2022
 Controls:



Feedstock Tube

external diameter min.:	25 mm
external diameter max.:	55 mm
length min.:	3500 mm
length max.:	10000 mm

Product (profile, tube)

length min.:	5000 mm
length max.:	13500 mm

Characteristics Drawing Machine

force:	320 kN
drawing length max.:	13500 mm
number of parallel trains / strands max.:	3
velocità massima:	100 m/min

Additional Information:

Function: Automatic (manual threading, pull chain runs forwards and backwards, front bench can be swiveled vertically)

Products: Round tubes (mostly shock absorbers), semi-finished or finished products

Modernized:

1999 new pulling belt and brake
 2022 pulling chain partially renewed

max. drawing rod / pointed end diameter: 40 mm
 min. drawing rod / pointed end diameter: 14 mm
 max. drawing rod / pointed end length: 170 mm
 min. drawing rod / pointed end length: 150 mm

number of drawing jaws: min. 1 set (3x jaws) and 1 spare set
 drawing jaw diameter: various jaws from 14-40 mm

mandrel length: 12'880 mm
 mandrel diameter: 12-30 mm
 Number of mandrel: min. 3 pieces

Tools are not included in the scope of delivery.

Seller:

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Photos & Documents

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