

Data Sheet

Reference No.:44211

Tube Straightener

Brand: MONTBARD
Model: DMS 168
YoM, approx.: 1989 used
Reconditioned:2018
Controls: PLC SIEMENS S7-1500



Feedstock Tube

| | |
|-------------------------|----------|
| external diameter min.: | 27.5 mm |
| external diameter max.: | 160 mm |
| wall thickness min.: | 1 mm |
| wall thickness max.: | 15 mm |
| length min.: | 3500 mm |
| length max.: | 13000 mm |

tube levelling unit

| | |
|---|--------|
| Numero dei rulli | 6 |
| raddrizzatori/spianatori: | 3 |
| number of intermediate rolls: | 3 |
| potenza principale: | 110 kW |
| direzione di lavoro: da sinistra a destra | |

Additional Information:

System consisting of: + various existing and supplemented pipe transport systems + Tube Straightener Montbard DMS 168, YoM 1989 + Chipless Cutting System Bültmann STA 120 H, YoM 2005 + Saw Ohler KA-630-7877, YoM 1988 + Sample Saw Ohler K-400 Modernized: 2005 new Bültmann chipless cutting system 2018 overhaul of complete electrical system 2018 new safety protection system Inlet Feed Drive (top and bottom roller): 2x 7 KW direct current motor Straightening Roller Drive (top and bottom): 2x 55 KW DC motor Straightening Roller Drive (top and bottom): Motor speed 0 - 3000 rpm Top roller angle adjustment: 6 gear motors 0.75 kW each Straightening roller vertical adjustment (top and bottom): 1 hydraulic motor each

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Photos & Documents

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